

**AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**LISTING OF CLAIMS:**

Claim 1 (withdrawn) A method of making a structurally stable hydroentangled flame-retardant nonwoven fabric comprising the steps of:

- a. providing a first layer precursor web comprising a blend of lyocell fiber and modacrylic fiber;
- b. providing a second precursor web comprising a blend of lyocell fiber, modacrylic fiber, and para-amid fiber;
- c. positioning said first precursor web atop said second precursor web; and
- d. hydroentangling said first and second precursor webs so as to form said nonwoven fabric.

Claim 2 (withdrawn) A method of making a structurally stable hydroentangled flame-retardant nonwoven fabric as in claim 1, wherein said first layer comprises a blend of 60% lyocell fiber and 40% modacrylic fiber.

Claim 3 (withdrawn) A method of making a structurally stable hydroentangled flame-retardant nonwoven fabric as in claim 1, wherein said second layer comprises a blend of 42% lyocell fiber, 37% modacrylic fiber, and 21% para-amid fiber.

Claim 4 (withdrawn) A method of making a structurally stable three-dimensionally imaged flame-retardant nonwoven fabric comprising the steps of:

- a. providing a first layer precursor web comprising a blend of lyocell fiber and modacrylic fiber;
- b. providing a second precursor web comprising a blend of lyocell fiber, modacrylic fiber, and para-amid fiber;
- c. providing a three-dimensional image transfer device;
- d. positioning said first precursor web atop said second precursor web;

e. advancing said first and second precursor webs onto said three-dimensional image transfer device; and

f. hydroentangling said first and second precursor webs so as to form said imaged nonwoven fabric.

Claim 5 (Currently amended): A structurally-stable hydroentangled flame retardant, nonwoven fabric comprising a nonwoven first layer and a nonwoven second layer, said nonwoven first layer consists of a blend consisting of lyocell fiber and modacrylic fiber wherein said lyocell fiber and said modacrylic fiber in said nonwoven first layer form a char rather than melt when burned, and said nonwoven second layer consists of a blend consisting of lyocell fiber, modacrylic fiber, and para-amid fiber, wherein said nonwoven first and second layers are in a directly adjacent, hydroentangled united arrangement forming said nonwoven fabric, and wherein the lyocell fiber forms a char due to presence of the modacrylic fiber which also chars, wherein said lyocell fiber and said modacrylic fiber in said nonwoven second layer form a char rather than melt when burned, and the nonwoven fabric remains structurally stable with the para-amid fiber, and the nonwoven first layer masks discoloration of the nonwoven second layer associated with para-amid fiber present therein.

Claim 6 (Currently amended): A structurally stable three-dimensionally imaged flame retardant, nonwoven fabric having a three-dimensional fabric pattern, and said fabric comprising a first layer and a second layer, wherein said nonwoven first layer consists of a blend consisting of lyocell fiber and modacrylic fiber wherein said lyocell fiber and said modacrylic fiber in said nonwoven first layer form a char rather than melt when burned, and said nonwoven second layer consists of a blend consisting of lyocell fiber, modacrylic fiber, and para-amid fiber, wherein said first and second layers are in a directly adjacent, hydroentangled united arrangement forming said nonwoven fabric having the three-dimensional fabric pattern, and wherein the lyocell fiber forms a char due to presence of the modacrylic fiber which also chars, wherein said lyocell fiber and said modacrylic fiber in said nonwoven second layer form a char rather than melt when burned, and the nonwoven fabric remains structurally stable with the para-amid fiber, and the nonwoven first layer masks discoloration of the nonwoven second layer associated with para-amid fiber present therein.

Claim 7 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 5, wherein said first layer is a blend of 60% lyocell fiber and 40% modacrylic fiber.

Claim 8 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 5, wherein said second layer is a blend of 42% lyocell fiber, 37% modacrylic fiber, and 21% para-amid fiber.

Claim 9 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 6, wherein said first layer is a blend of 60% lyocell fiber and 40% modacrylic fiber.

Claim 10 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 6, wherein said second layer is a blend of 42% lyocell fiber, 37% modacrylic fiber, and 21% para-amid fiber.

Claim 11 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 5, wherein said first layer is a blend of 60% lyocell fiber and 40% modacrylic fiber, and said second layer is a blend of 42% lyocell fiber, 37% modacrylic fiber, and 21% para-amid fiber.

Claim 12 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 6, wherein said first layer is a blend of 60% lyocell fiber and 40% modacrylic fiber, and said second layer is a blend of 42% lyocell fiber, 37% modacrylic fiber, and 21% para-amid fiber.

Claim 13 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 11, wherein said first layer has a basis weight of about 2 oz./yd<sup>2</sup> and said second layer has a basis weight of about 4 oz./yd<sup>2</sup>.

Claim 14 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 12, wherein said first layer has a basis weight of about 2 oz./yd<sup>2</sup> and said second layer has a basis weight of about 4 oz./yd<sup>2</sup>.

Claim 15 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 5, wherein said first layer consists of a blend of staple length lyocell fiber and staple length modacrylic fiber and said second layer consists of a blend of staple length lyocell fiber, staple length modacrylic fiber, and staple length para-amid fiber.

Claim 16 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 6, wherein said first layer consists of a blend of staple length lyocell fiber and staple length modacrylic fiber and said second layer consists of a blend of staple length lyocell fiber, staple length modacrylic fiber, and staple length para-amid fiber.

Claim 17 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 5, wherein said first layer has a basis weight of about 2 oz./yd<sup>2</sup> and said second layer has a basis weight of about 4 oz./yd<sup>2</sup>.

Claim 18 (previously presented): A flame-retardant nonwoven fabric in accordance with claim 6, wherein said first layer has a basis weight of about 2 oz./yd<sup>2</sup> and said second layer has a basis weight of about 4 oz./yd<sup>2</sup>.